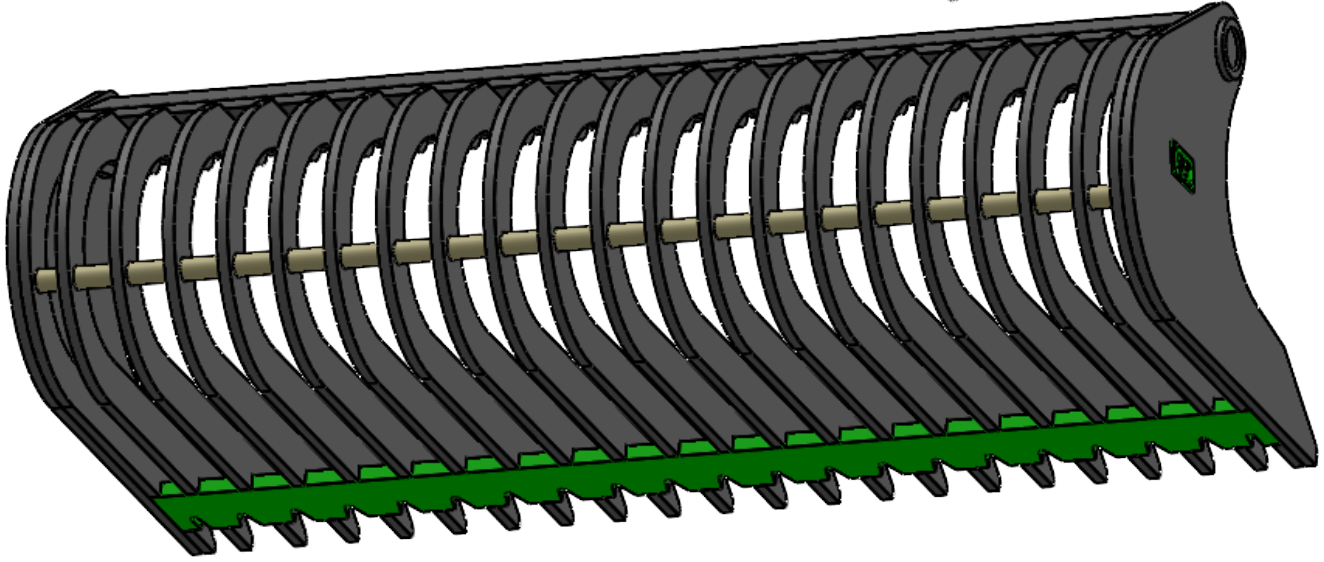
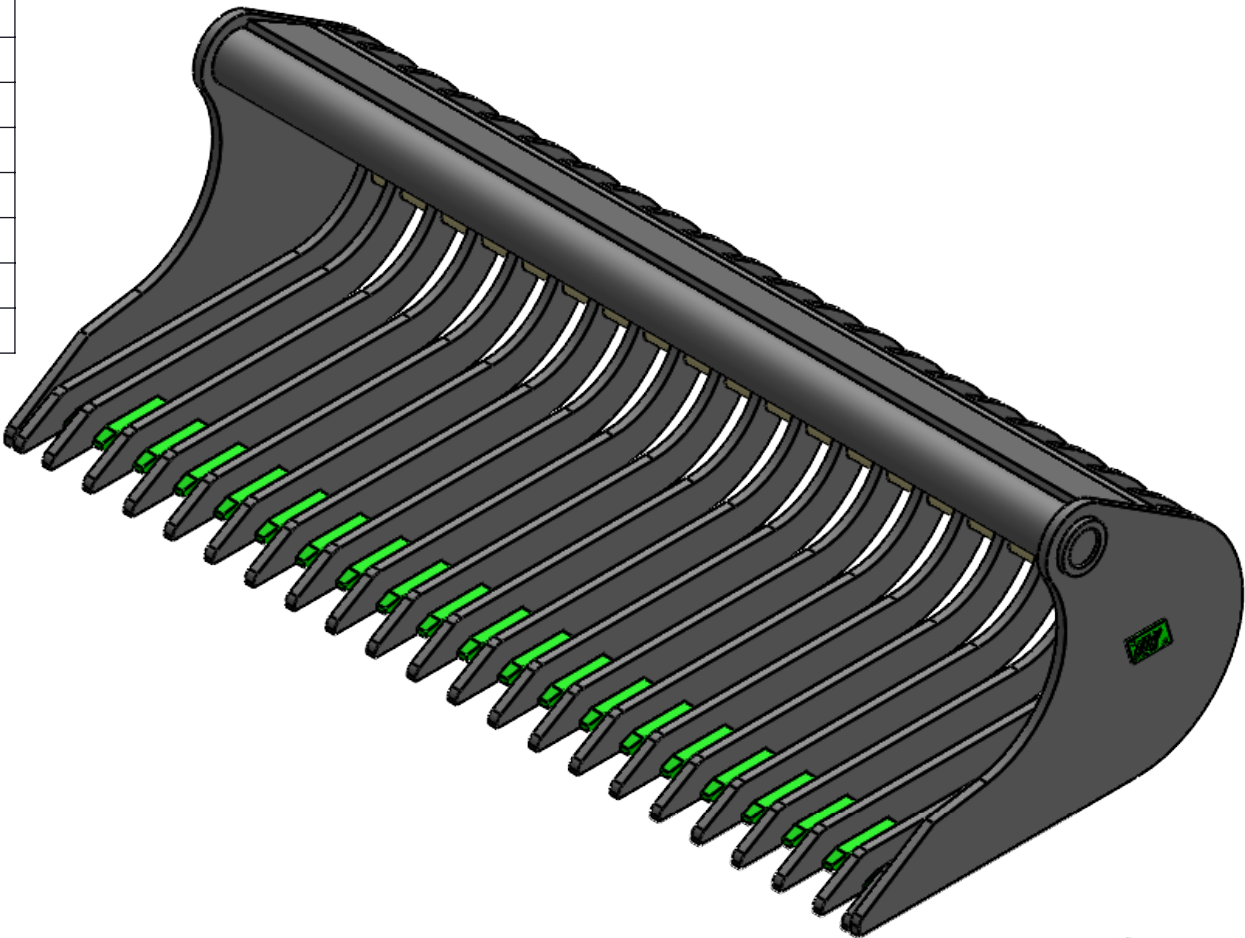
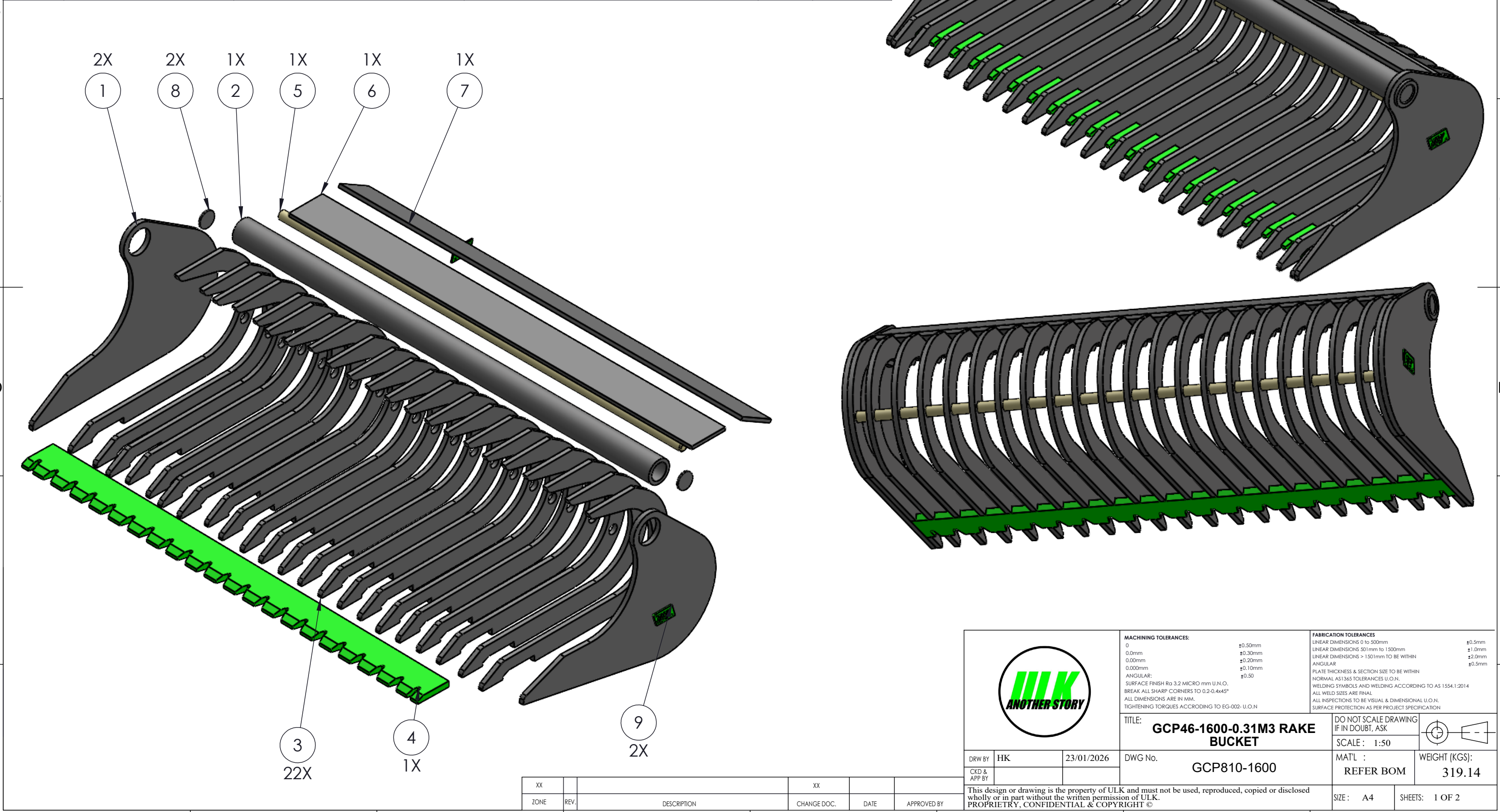


	1	2	3	4	5	6	7	8
	ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	QTY.	Weight		
A	1	GCP810-1600-01	SIDE PLATE	E350-16mmX2-GCP810-1600-01	2	21.49		
	2	GCP810-1600-02	TUBE OD82xID58xL1620		1	33.09		
	3	GCP810-1600-03	TYNE	E350-16mmX22-GCP810-1600-03	22	7.71		
	4	GCP810-1600-04	CUTTING EDGE 120x20x1568	HB400-20mmX1-GCP810-1600-04	1	26.13		
	5	GCP810-1600-05	ROUND BAR DIA 30X1568L		1	8.69		
	6	GCP810-1600-06	TOP PLATE	E350-12mmX1-GCP810-1600-06	1	19.23		
	7	GCP810-1600-07	TOP SUPPORT PLATE	E350-12mmX1-GCP810-1600-07	1	19.11		
	8	GCP810-1600-10	END CAP	E350-6mmX2-GCP810-1600-10	2	0.12		
	9	GCP810-1600-013	ULK LOGO	HB400-4mmX2-GCP46-1500-013	2	0.07		





MACHINING TOLERANCES:

0 ±0.50mm
0.0mm ±0.30mm
0.00mm ±0.20mm
0.000mm ±0.10mm
ANGULAR: ±0.50

SURFACE FINISH Ra 3.2 MICRO mm U.N.O.
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°
ALL DIMENSIONS ARE IN MM.
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm ±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm
ANGULAR: ±0.5mm

PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N.
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014
ALL WELD SIZES ARE FINAL
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

TITLE: GCP46-1600-0.31M3 RAKE BUCKET

DO NOT SCALE DRAWING IF IN DOUBT, ASK

SCALE: 1:50

DRW BY: HK 23/01/2026

CKD & APP BY:

DWG No. GCP810-1600

MAT'L: REFER BOM

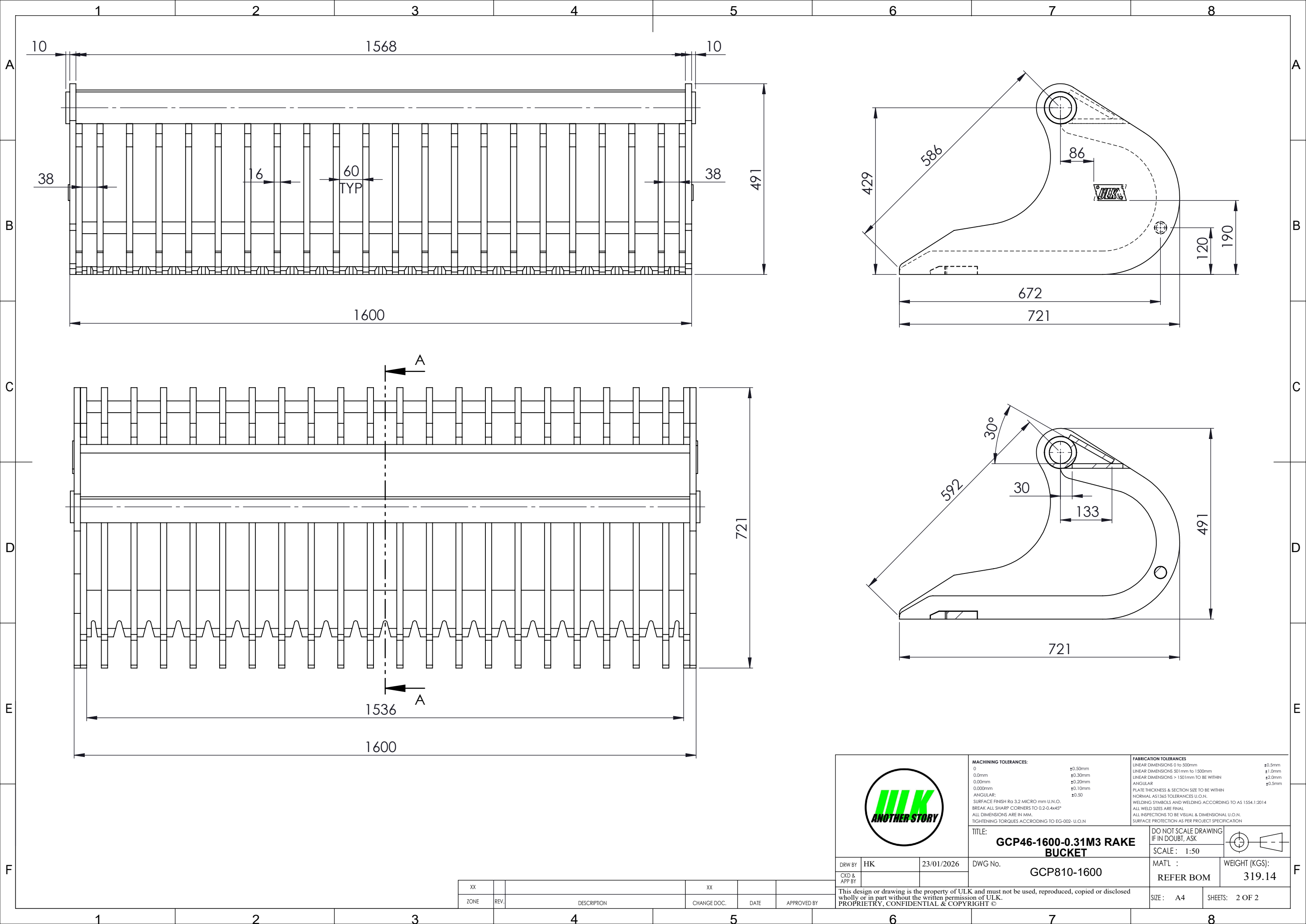
WEIGHT (KGS): 319.14

SIZE: A4

SHEETS: 1 OF 2

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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY



MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002-U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE:		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
DRW BY: HK		DWG No. GCP810-1600	
CKD & APP BY:		MAT'L : REFER BOM	
XX		WEIGHT (KGS): 319.14	
ZONE		SHEETS: 2 OF 2	
REV.		SIZE: A4	
DESCRIPTION		APPROVED BY	
CHANGE DOC.		DATE	
DATE		APPROVED BY	

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